

Work Order ID 55556

January 21, 2010 9:06:40 AM



Page 1

Item ID: D3832-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Mesh (Lid)

Start Date: 1/21/10 Start Qty: 3.00



Cust Item ID:

Required Date: 1/27/10 Req'd Qty: 3.00



Customer:

Reference:

Run Start



Approvals: Process Plan: *PL*

Date: *10-1-21*

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Draw Number | Draw Rev. | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|

Draw Nbr

Revision Nbr

D3832

Rev 'A

100

0.00



SHEAR

Shear

Memo

0.00

SAD 10-01-

(3)

Shear

1- mesh to size as per dwg D3832

110

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

2810/1/25

(3)

Quality Control

120

0.00



Identify as per dwg & Stock Location: *WA*

Packaging

Memo

0.00

10-01-28

2

Packaging

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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NOTE: Date & initial all entries

Work Order ID 55556

January 21, 2010 9:06:40 AM

Page 2

Item ID: D3832-3

Accept

Setup Start

Revision ID:

Stop

Item Name: Mesh (Lid)

Start Date: 1/21/10 Start Qty: 3.00

Required Date: 1/27/10 Req'd Qty: 3.00

Cust Item ID:

Customer:

Reference:

Run Start

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

10/01/28
MF 10-1-28

| W/O: | | WORK ORDER CHANGES | | | | | |
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NOTE: Date & initial all entries

Picklist Print

January 21, 2010 9:07:30 AM

Page 1

Work Order ID: 55556



Parent Item: D3832-3



Parent Item Name: Mesh (Lid)

Start Date: 1/21/10

Required Date: 1/27/10

Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC

Start Qty: 3.00

Required Qty: 3.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|

| | | | | | | | | | | | | |
|----------------|--|-----------|----|--|--|-----|----|-----------|---------|--|--|--|
| M304EX0.75-16F | | Purchased | No | | | 100 | sf | 1,147.155 | 37.6948 | | | |
|----------------|--|-----------|----|--|--|-----|----|-----------|---------|--|--|--|



SAD 10-01-27

Expanded Metal Flat SS

| Warehouse | Loc Qty | Loc Code |
|-----------|---------|----------|
|-----------|---------|----------|

Location

Main Warehouse

MAT

1147.155906

110134

3.4

111956

0.000017

112147

9.4736E-06

112949

32.58138

113205

0.0093

113497

292.8421

113555

818.3231

37.6948

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NOTE: Date & initial all entries

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 55554

12/10-1-21

D3832-5 MESH (LID)

D3832-3 MESH (LID)

D3832-1 MESH (BASE)

RELEASED
08/11/18

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

| | | | |
|---|-------------|--------------|----------|
| A | NEW ISSUE | MB | 08.09.30 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | | | |
| DRAWN | | | |
| CHECKED | | | |
| MFG. APPR. | | | |
| APPROVED | | | |
| DE APPR. | | | |
| DATE | 08.09.30 | | |
| DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | | REV. A | |
| DRAWING NO. D3832 | | SHEET 1 OF 3 | |
| TITLE MESH | | SCALE NTS | |
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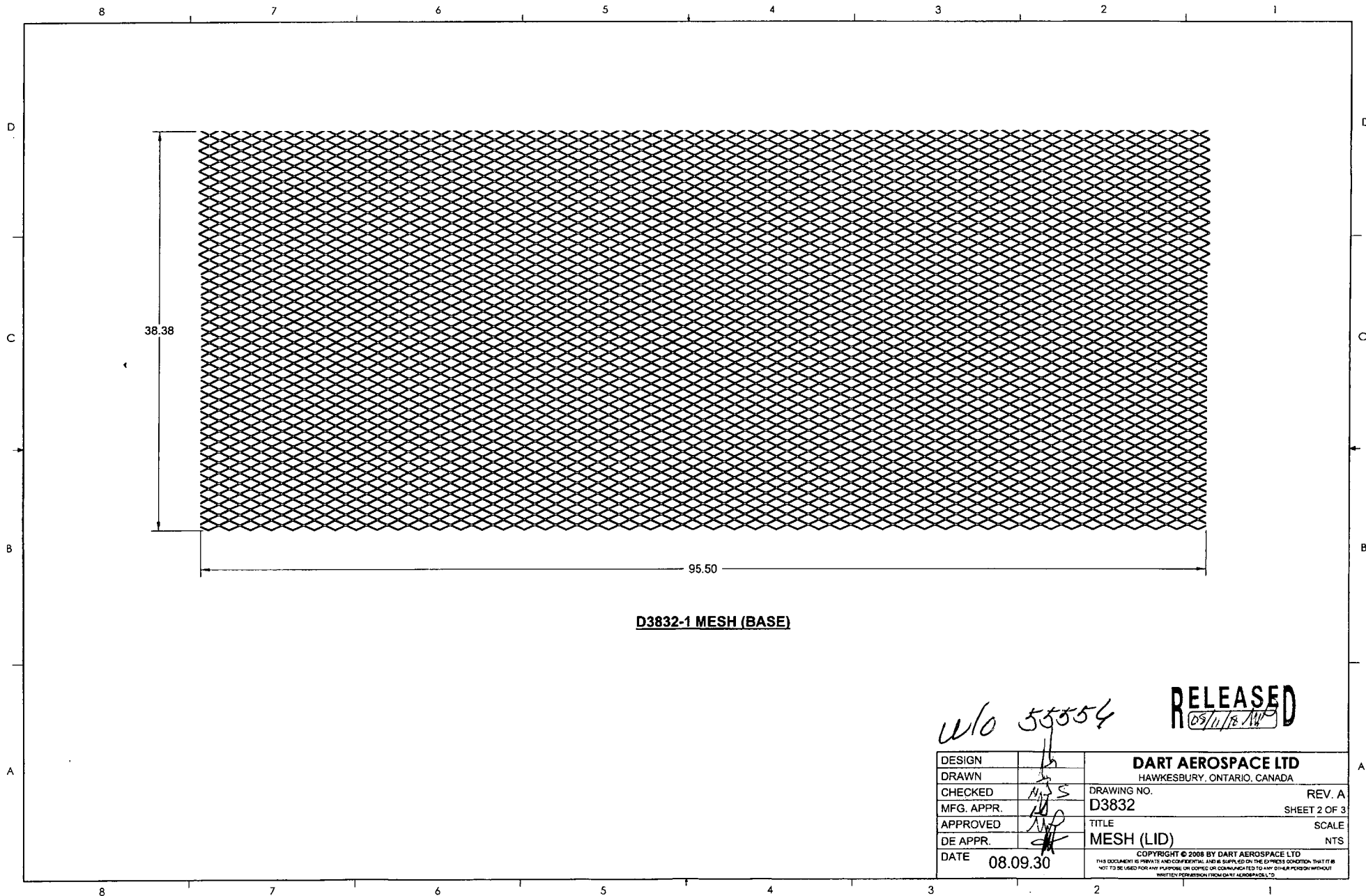
| W/O: | | WORK ORDER CHANGES | | | | | |
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NOTE: Date & initial all entries



D3832-1 MESH (BASE)

W/O 55554

RELEASED
05/11/18

| | | | |
|------------|----------|---|--------------|
| DESIGN | | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | | | |
| CHECKED | MS | DRAWING NO. | REV. A |
| MFG. APPR. | | D3832 | SHEET 2 OF 3 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | MESH (LID) | NTS |
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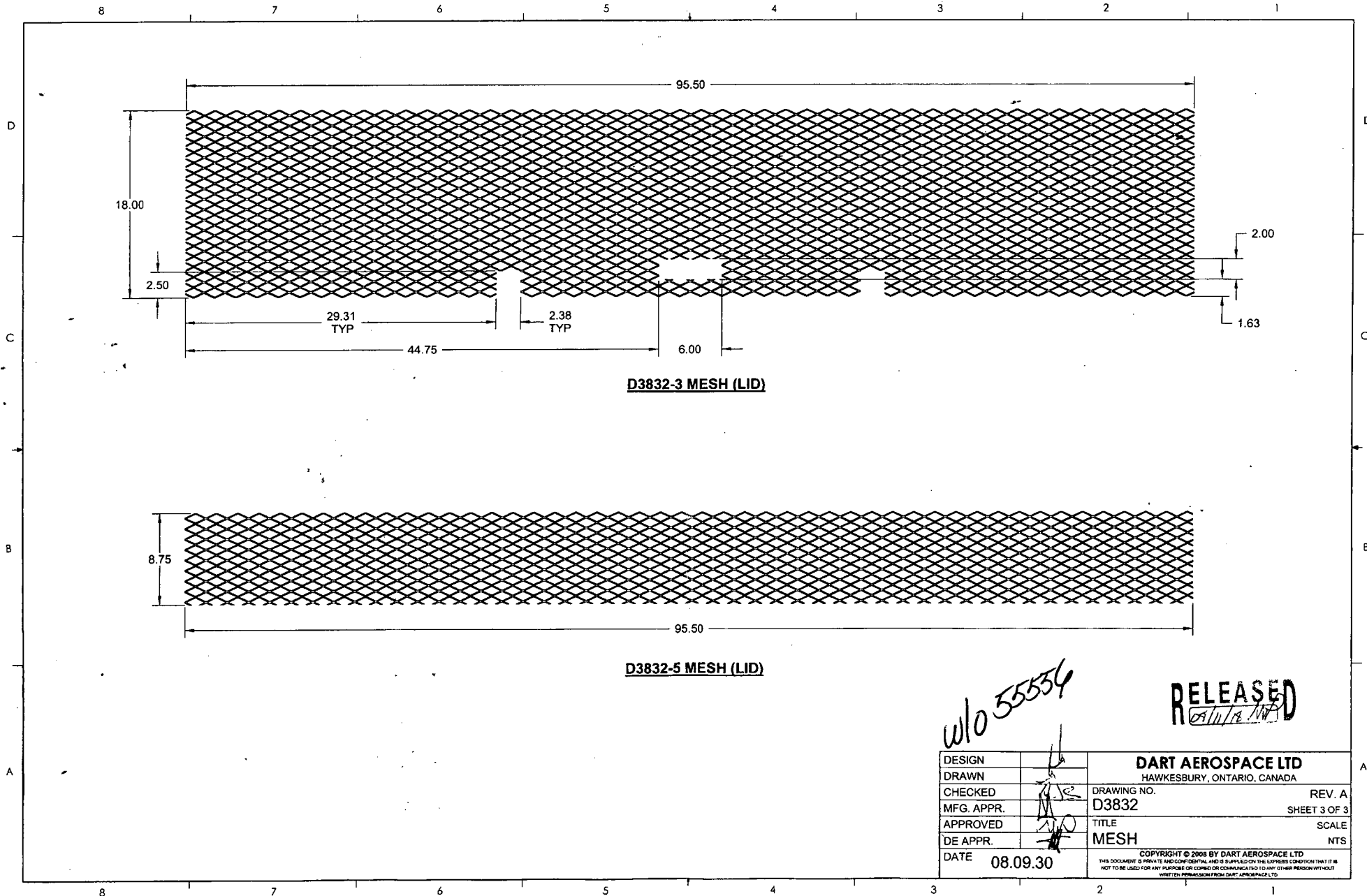
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